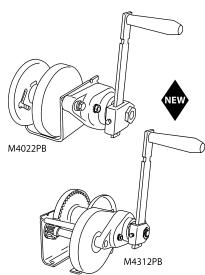
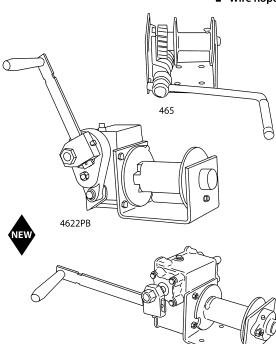
THERN HAND WINCHES



Spur Gear Hand Winches

Up to 2,000 lb capacity

- Machine Cut Spur Gears for accurate and long lasting service.
- Automatic Brake Models provide positive load control for lifting and lowering operations. Brake models have PB suffix.
- Corrosion Resistant zinc and iridescent dichromate plated finish protects against corrosion in harsh environments.
- Quick Disconnect Anchor for quickly attaching or removing wire rope equipped with a swagged ball fitting.
- **Bronze and radial ball bearings** provide smooth and efficient operation.
- Large Diameter Drums minimize wear to extend wire rope life.
- **Gear Covers** protect gears and help prevent injuries.
- Stainless Steel Models Available for harsh environments, see models with SS suffix. Stainless steel models are electro-polished for added corrosion resistance.
- Wire Rope Assemblies sold separately.

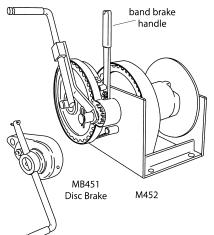


4WM2

Worm Gear Hand Winches

Up to 4000 lb capacity

- Machine Cut Worm Gears provide accurate operation and long lasting service.
- Enclosed Oil Bath provides continuous lubrication of gears to minimize wear, except on Model 465. On Model 4WM2 oil seals keep oil in and dirt out.
- **Hex Drive** and handle are included. Model 4WM2 can be power driven with a maximum 400 rpm drill-motor.
- Automatic Brake Models provide positive load control for lifting. Brake models have a PB or B suffix.
 Model 4WM2 features an internal mechanical brake.
- **Corrosion Resistant** durable paint finish protects against corrosion in harsh environments.
- Bronze Bearings on most models for smooth operation.
- Large Diameter Drums minimize wire rope wear.
- Handles Adjust in length to change force required to move the load.
- Mounting Options include floor, wall, or ceiling. Add 10% for factory modification for wall or ceiling mount, adapter plate may be required.
- Wire Rope Assemblies sold separately.



Spur Gear Hand Winches Double Reduction

Up to 10,000 lb capacity

- Machine Cut Spur Gears for accurate and long lasting service.
- Automatic Brake Models provide positive load control for lifting and lowering operations. Brake models have B suffix.
- Corrosion Resistant durable paint finish combined with zinc and iridescent dichromate plating protects against corrosion.
- Bronze and radial ball bearings provide smooth and efficient operation.
- Large Diameter Drums minimize wear to extend wire rope life.
- Spring Loaded Ratchets for positive engagement with gear.
- Steel Gear Covers protect gears and help prevent injuries.
- Handles Adjust in length to change force required to move load.
- Wire Rope Assemblies sold separately.

Spur Gear Hand Winches – Configurations and Performance Characteristics

		load rating (lb)			wire	drum capacity (ft) 1			single	double	force 2	approx.
model		1st	mid	full	rope	1st	mid	full	gear	gear	to lift	ship
number	description	layer	drum	drum	dia.	layer	drum	drum	ratio	ratio	1000 lb	wt. (lb)
M401	500 lb – marine duty	500	400	300	1/8	7	60	130	_		_	8
	(for pulling only)				3/16	4	27	60				
M4022	1000 lb – marine duty	1000	700	500	1/8	4	52	130	2.85:1	_	40 lb	11
	(for pulling only)				3/16	3	26	57				
M4022PB	1000 lb – marine duty	1000	700	500	1/8	4	52	130	2.85:1	_	41 lb	15
	with brake (for lifting)				3/16	3	26	57				
M4032	1000 lb – marine duty	1000	700	500	1/8	11	110	250	2.85:1	_	40 lb	13
	(for pulling only)				3/16	7	51	110				
M4032PB	1000 lb – marine duty	1000	700	500	1/8	11	110	250	2.85:1		41 lb	17
	with brake (for lifting)				3/16	7	51	110				
M4042PBSS	1000 lb – stainless steel	1000	800	600	1/8 in	12	110	240	3.83:1	_	46 lb	24
	with brake (for lifting)				3/16 in	8	48	110			(single gear)	
					1/4 in	5	27	59				
M4312	2000 lb – marine duty	2000	1600	1200	3/16	8	48	110	3.83:1	14.7:1	20 lb	23
	(for pulling only)				1/4	5	27	59			(double gear)	
					5/16	4	17	39				
M4312PB	2000 lb – marine duty	2000	1600	1200	3/16	8	48	110	_	14.7:1	17 lb	28
	with brake (for lifting)				1/4	5	27	59			(double gear)	
					5/16	4	17	39				
M4312PBSS	2000 lb – stainless steel	2000	1600	1200	3/16 in	8	48	110	_	14.7:1	17 lb	28
	with brake (for lifting)				1/4 in	5	27	59			(double gear)	
					5/16 in	4	17	39				
M4412	2000 lb – marine duty	2000	1600	1200	3/16	18	97	210	3.83:1	14.7:1	20 lb	25
	(for pulling only)				1/4	14	52	120			(double gear)	
					5/16	11	35	77				
M4412PB	2000 lb – marine duty	2000	1600	1200	3/16	18	97	210	_	14.7:1	17 lb	30
	with brake (for lifting)				1/4	14	52	120			(double gear)	
					5/16	11	35	77				

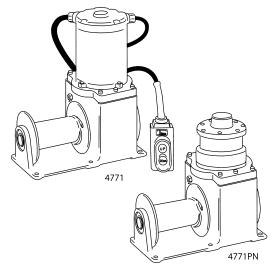
Worm Gear Hand Winches – Configurations and Performance Characteristics

			load ra	ting (lb)	wire	dre	um capac	ity (ft) ¹	gear ratio	force 2	approx. ship wt. (lb)
model number	description	1st layer	mid drum	full drum	rope dia. (in)	1st layer	mid drum	full drum		to lift 1000 lb	
465	750 lb – open gears (recommended for pulling only)	750	600	400	1/8 3/16	7 4	58 27	130 59	20:1	21 lb	12
462	1000 lb – enclosed gearing (recommended for pulling only)	1000	700	500	1/8 3/16	7 4	61 28	140 61	15:1	34 lb	15
4622PB	1000 lb – enclosed gearing with brake (for lifting)	1000	700	500	1/8 3/16	7 4	61 28	140 61	15:1	26 lb	20
472	2000 lb – enclosed gearing (recommended for pulling only)	2000	1700	1300	3/16 1/4 5/16	15 11 8	65 35 23	140 77 52	24:1	24 lb	32
4WM2	2000 lb – enclosed gearing with brake (for lifting)	2000	1500	1200	1/4	11	35	77	32:1	14 lb	43
	ED120BD - electric drill-moto	r drive	kit – for	4WM2 c	only – 400 r	pm – 120	VAC w	ith 1-1/8'	hex soc	ket	12
482	4000 lb – enclosed gearing (recommended for pulling only)	4000	3300	2500	1/4 5/16 3/8	23 18 14	140 91 65	300 200 140	26:1	31 lb	97
482B	4000 lb – enclosed gearing with brake (for lifting)	4000	3300	2500	1/4 5/16 3/8	23 18 14	140 91 65	300 200 140	26:1	31 lb	110

Spur Gear Hand Winches – Configurations and Performance Characteristics

		ŀ	load rating (lb)			drum	capaci	ty (ft) 1	single	double	force ²	approx.
model		1st	mid	full	rope	1st	mid	full	gear	gear	to lift	ship
number	description	layer	drum	drum	dia.	layer	drum	drum	ratio	ratio	1000 lb	wt. (lb)
M452	4000 lb – marine duty	4000	3300	2500	1/4	23	130	300	4.42:1	19.54:1	10 lb	81
	(for pulling only)				5/16	18	89	200			(double gear)	
					3/8	14	64	140				
M452B	4000 lb – marine duty	4000	3300	2500	1/4	23	130	300		19.54:1	10 lb	89
	with brake (for lifting)				5/16	18	89	200			(double gear)	
					3/8	14	64	140				
M452B-A	4000 lb - marine duty	4000	3300	2500	1/4	13	83	190	_	19.54:1	10 lb	75
	with brake (for lifting)				5/16	9	56	120			(double gear)	
	4 inch drum width				3/8	7	40	89				
M492	10,000 lb - marine duty	10,000	7400	5400	5/16	27	240	540	5.00:1	25.00:1	8 lb	166
	(for pulling only)				3/8	21	170	390			(double gear)	
					1/2	15	100	230				
M492B	10,000 lb – marine duty	10,000	7400	5400	5/16	27	240	540	_	25.00:1	8 lb	173
	with brake (for lifting)				3/8	21	170	390			(double gear)	
					1/2	15	100	230				
M492-12	10,000 lb – marine duty	10,000	7400	5400	5/16	46	380	850	5.00:1	25.00:1	8 lb	183
	(for pulling only)				3/8	37	270	610			(double gear)	
	12 inch drum width				1/2	27	160	360				
M492B-12	10,000 lb – marine duty	10,000	7400	5400	5/16	46	380	850	_	25.00:1	8 lb	190
	with brake (for lifting)				3/8	37	270	610			(double gear)	
	12 inch drum width				1/2	27	160	360				
MB451	disc brake only for M452											13
MB491	disc brake only for M492	and M4	92-12 (for liftir	ng)							15
HW452	hand wheel only for M45											19
HW492	hand wheel only for M49	22 and M	492-12	2 (for pu	ılling on	ly)						20

Actual drum capacities may be 25-30% less, due to nonuniform winding. Wire rope tension will also affect drum capacity.
 Approximate handle force required to lift 1000 lb with an empty drum, and maximum handle length.
 Please contact factory or nearest Thern Distributor for firm fixed price and delivery.



Series 477 Helical/Worm Gear **Power Winches**

Up to 2000 lb capacity

- Machine Cut Gears for accurate and long lasting service.
- Enclosed Oil Bath provides continuous lubrication of gears to minimize wear. Oil seals keep oil in and dirt out.
- Internal Mechanical Brake for positive load control.
- Cast Aluminum construction for lightweight strength, with durable paint finish to resist corrosion.
- Ball Bearings ensure smooth and efficient operation.
- Series 4777 is designed with a 4 inch wide drum for tight fleet angle installations.
- Accessory Options include limit switches, cable pressure plates, torque limiting controls, and manual overrides.
- Wire Rope sold separately.

Series 477 – Configurations and Performance Characteristics

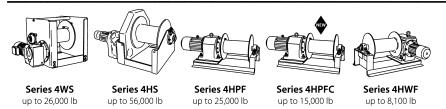
1			amps	lo	ad ratin	g (lb)	wire li	ne spee	d (fpm)	drui	n capaci	ty (ft) 1	approx.
model		motor	full	1st	mid	full	rope	1st	full	1st	mid	full	ship
number	motor description	hp	load	layer	drum	drum	dia. (in)	layer	drum	layer	drum	drum	wt. (lb)
4771 ²	115/1/60 VAC – 6 ft pendant	1.2	16	2000	1500	1200	5/16	13	22	13	40	90	88
4771AC-1PH	115/1/60 VAC - less controls	1.2	16	2000	1500	1200	5/16	13	22	13	40	90	87
4771AC-1PH2	115/230/1/60 VAC - less controls	1.5	16/8	2000	1500	1200	5/16	13	22	13	40	90	115
4771AC-3PH ⁵	230/460/3/60 VAC - less controls	1.5	5/2.5	2000	1500	1200	5/16	13	22	13	40	90	111
4771DC ⁶	12 VDC – with 10 ft pendant	1.0	100	2000	1500	1200	5/16	13	22	13	40	90	105
4771PN ^{6,7}	pneumatic – less controls	1.2		2000	1500	1200	5/16	13	22	13	40	90	74
4771HY 6,7	hydraulic – less controls	2.3		2000	1500	1200	5/16	13	22	13	40	90	72
4777 ²	115/1/60 VAC - 6 ft pendant	1.2	16	2000	1500	1200	5/16	13	22	7	27	60	93
4777DC ⁶	12 VDC – with 10 ft pendant	1.0	100	2000	1500	1200	5/16	13	22	7	27	60	105

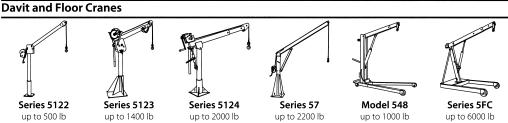
- Actual drum capacities may be 25-30% less, due to nonuniform winding. Tension in wire rope will also affect drum capacity.
- Motor includes an 8 ft. power cord with grounded plug, and a push button pendant control on 6 ft cord.
- Please contact factory or nearest Thern Distributor for firm fixed price and delivery.
- For Model 4771AC-3PH, please specify voltage when ordering.
 For pneumatic, hydraulic, and DC models, line speed is based on rated load, actual line speed varies with load weight and power supply.
- For Model 4771PN, ratings are for 80 cfm at 100 psi. For Model 4771HY, ratings are for 4 gpm at 1000 psi.

Series 477 - Controls

model	description	approx. ship wt.
477CS 8	control switch – for AC models (mounted and wired)	3 lb
477CSW 8	weatherproof control switch – for AC models (mounted and wired)	4 lb
477PN-CNTRL	pneumatic control valve (not mounted or plumbed, no hoses)	6 lb
477PN-HS6	6 ft hoses for pneumatic controls (not plumbed)	4 lb
477HY-CNTRL	hydraulic control valve (not mounted or plumbed, no hoses)	5 lb
477HY-HS6	6 ft hoses for hydraulic controls (not plumbed)	4 lb

Power Winches - for LIFTING or PULLING -





Please contact factory or nearest Thern Distributor for firm fixed price and delivery.
 Controls for 115 volt, single phase, 60 cycle include an 8 ft. power cord with grounded plug.